

IN THE CLAIMS

Kindly rewrite claim 5 as follows:

H1
5. (fourth amendment) A method according to
claim 10, wherein said sheet of glass includes a side area on
each side of a central area therebetween, and [including]
I ^{Suction}
wherein said shaping mold includes a pair of said second
shaping surface areas and said second suction chambers with
one on each side of said first shaping surface area and said
first suction chamber, respectively, said second shaping
surface areas being curved, said ~~then~~ developing a second
H vacuum [stop] step comprising said ring mold being maintained
com
ber
de
pe
re
pe
re
I
com
ber
de
pe
re
I
vacuum from said curved second shaping surface areas while
sec
nd
vacuum is developed in said second suction chambers, said
sec
nd
side areas of the sheet of glass being attracted by the
sec
nd
vacuum and [bent] shaped against the curved second shaping
sec
nd
surface areas.

Claim 6, line 4, replace "bent" with --shaped--.

Kindly rewrite claim 10 as follows:

H2 sub 5'
10. (twice amended) A method of [bending]
shaping a sheet of glass heated nearly to a softening point
thereof with a suction mold including first and second
suction chambers having respective first and second shaping
surface areas, comprising the steps of:
placing the sheet of glass on a ring mold;

42
DE850316-051092

lowering said suction mold toward said ring mold to an extent that the shaping surface areas come close to the sheet of glass on said ring mold; developing a first vacuum in said first suction chamber at a first time to attract a first area of the sheet of glass against the first shaping surface area to shape the first area of the sheet of glass and then developing a second vacuum in said second suction chamber at a second time to attract a second area of the sheet of glass against the second shaping surface area to [complete the shaping] shape the second area of the sheet of glass complementary to the first area, said first time being before said second time so that the sheet of glass is successively brought against the first and second shaping surface areas; and

then releasing the sheet of glass from the first and second shaping surface areas of the suction mold onto a quenching ring and moving the sheet of glass on the quenching ring to quenching.

REMARKS

The specification has been amended to clarify the invention. Basis is found on page 4, lines 12-24. No new matter has been added.